# Tylan FC-280SA/FM-380SA Mass Flow Controllers and Flowmeters

Low-cost, premium quality elastomer-sealed mass flow controllers and meters



### **Process Values**

Designed to meet the exacting requirements of semiconductor processes and equipment, the Tylan FC280SA and FM380SA models are premium quality elastomer-sealed mass flow controllers and meters. These MFCs combine proven components and techniques with innovative concepts in both mechanical and electrical design.

## **Feature**

Accuracy Fast setpoint response 10 sccm to 30 slpm N2 0 - 5 VDC signals Resistant to contamination clogging Adjustable, normally - closed solenoid valve Corrosion resistant materials

#### Product Features ——— Product Benefits

Accuracy

Fast setpoint Response Time

Temperature Coefficients

Balanced Power Load

Power Operation

Standard Design

Tylan General's thermal differential flow sensor provides highly accurate And repeatable mass measurement of gas flow. Because the sensor measures the mass flow of gas, it is independent of pressure and temperature changes. This ensure that flows are consistent in different systems or locations.

The flow sensing circuitry in the FC-280SA provides response to setpoint changes as fast as 0.5 seconds, which is crucial for short process cycles. The settling time to 2% of setpoint is less than tww seconds.

Maintains tight control in varying temperatures

Low lead current eliminates signal differing from its controlling

Insensitive to power supply variations, and will operate within  $\pm$  12 volts to  $\pm$  18 volts

Industry standard pinouts and dimensions make the Tylan FC2900 easy to install in many systems

# Tylan FC280SA/FM-380SA MFCs and Flowmeters - Ordering Information

#### **Performance**

Full Scale	10 sccm – 30 slpm
(N2 equivalent)	
Shutdown	2% full scale
Step Response Time	1 sec (dependent on step request and conditions)
Accuracy	± 1.0% full scale
Linearity	± 0.5% full scale
Repeatability	$\pm$ 0.2% full scale
Pressure Coefficient	0.00001% per bar, 0.007% per psi (typical)
Temperature Coefficient	0.1% per °C full scale (zero and span)
Attitude Sensitivity	< 0.25% @ 90° C

#### **Mechanical**

Valve	normally-closed solenoid
Materials	316L stainless steel, 446 stainless steel, PFA Teflon®
Elastomers Available	Viton®, Kalrez®, Neoprene
Elustomers Tvanable	1 x 10-9 atm-cc per sec (He) inboard
Leak Integrity	<2% full scale with Teflon poppet (normally-closed)
	<5% full scale with Teflon poppet (normally-open)
Weight	0.98 Kg (2 lb)

#### **Electrical**

Supply Voltage	$\pm$ 12 VDC to $\pm$ 18 VDC
Supply Current	150 mA nominal
Power Consumption	3.3 watts @ ± 15 volts
Input/Output Signal	0-5 VDC

#### **Environmental**

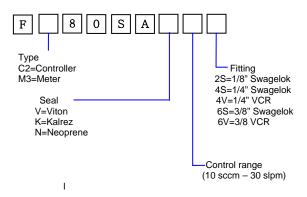
Operating Temperature	5 – 50° C (ambient and gas)
Humidity	0 – 95% RH, non-condensing
Maximum Inlet Pressure	11.5 bar (150 psig)
Differential Pressure	Nominal, 0.7 – 2.8 bar (10-40 psid)

Note: In accordance with SEMI Standard E12-91, Standard Temperature is  $0^{\circ}$  C and Standard Pressure is 760 mm Hg (14.7 psia).

#### **Electrical Connection**

	Card Edge	15-Pin "D"	9-Pin "D"		Card Edge	15-Pin "D"	9-Pin "D"
+ 15 VDC	4			Az INHIBIT	J		
COMMON	С			VALVE TEST (± 15 VDC)	D		
-15 VDC	F			VALVE OFF	L		
0-5 V Out	3			OVERRIDE			
COMMON	2			4-20 mA IN			
0-5 V IN	А			4-20mA OUT			
COMMON	8			CASE GND	1		
V REF	6			VALVE			
PRESS. IN	5			VOLTAGE			
Az STORE	K			(0-7 VDC)			

#### FC-280SA/FM-380SA Ordering Information



#### **Dimensions**

